

M. Cartwell

MATERIAL SAFETY DATA SHEET

SECTION 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME : Chemlok 253X
 PRODUCT USE/CLASS : ADHESIVE

DATE PRINTED: 01/18/96

LORD CORPORATION
 CHEMICAL PRODUCTS DIVISION
 2000 WEST GRANDVIEW BLVD
 ERIE, PA 16514

EMERGENCY TELEPHONE: 814 763-2345
 24 HOURS A DAY

INFORMATION TELEPHONE : 814 868-3611

PREPARE DATE: 05/09/95

PREVIOUS MSDS REVISION DATE: 05/05/95

SECTION 2 - COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS Number	Wt % Less Than	Exposure Guidelines				Units	Skin
			ACGIH TWA	ACGIH STEL	OSHA TWA	OSHA Ceil		
Ethyl benzene	100-41-4	15%	100	125	100	N.E.	ppm	
Inorganic lead salt	Proprietary	10%	.15	N.E.	0.05	N.E.	mg/m3	
Xylene	1330-20-7	65%	100	150	100	N.E.	ppm	

N.E. - Not Established, S - Skin Designation, C - Ceiling

SECTION 3 - HAZARDS IDENTIFICATION

***** EMERGENCY OVERVIEW ***:** Black Liquid, with Solvent odor. Flammable liquid and vapor. May cause skin and eye irritation. May cause respiratory tract irritation. Vapor harmful; may affect the brain or nervous system causing dizziness, headache or nausea.

EFFECTS OF OVEREXPOSURE - EYE CONTACT: May cause eye irritation.

EFFECTS OF OVEREXPOSURE - SKIN CONTACT: May cause skin irritation. May cause dermatitis.

EFFECTS OF OVEREXPOSURE - INHALATION: Possible irritation of the respiratory system can occur causing a variety of symptoms such as dryness of the throat, tightness of the chest, and shortness of breath. May cause central nervous system depression characterized by the following progressive steps: headache, dizziness, staggering gait, confusion, unconsciousness or coma. May cause headache and nausea. In elevated-temperature applications, product may release vapors that may produce cyanosis in the absence of sufficient ventilation or adequate

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SECTION 3 - HAZARDS IDENTIFICATION

respiratory protection.

EFFECTS OF OVEREXPOSURE - INGESTION: Harmful if swallowed. Ingestion is not an expected route of entry in industrial or commercial uses.

EFFECTS OF OVEREXPOSURE - CHRONIC HAZARDS: May cause liver or kidney damage. Repeated or prolonged solvent overexposure may result in permanent central nervous system damage. May affect the gastrointestinal system. May affect the blood and blood-forming organs. Overexposure to lead in this product can damage the nervous, urinary, gastrointestinal, blood, blood-forming, and reproductive systems. Chronic skin contact may cause dermatitis.

PRIMARY ROUTE(S) OF ENTRY: SKIN CONTACT INHALATION INGESTION EYE CONTACT

SECTION 4 - FIRST AID MEASURES

FIRST AID - EYE CONTACT: Flush eyes immediately with large amount of water for at least 15 minutes holding eyelids open while flushing. Get prompt medical attention.

FIRST AID - SKIN CONTACT: Flush contaminated skin with large amounts of water while removing contaminated clothing. Wash affected skin areas with soap and water. Get medical attention if symptoms occur.

FIRST AID - INHALATION: Move person to fresh air. Restore and support continued breathing. If breathing is difficult, give oxygen. Get immediate medical attention.

FIRST AID - INGESTION: If swallowed, do not induce vomiting. Give victim one or two glasses of water or milk. Call a physician or poison control center immediately for further instructions. Never give anything by mouth to an unconscious person.

SECTION 5 - FIRE FIGHTING MEASURES

FLASH POINT: 80F, 27C
(SETAFLASH CLOSED CUP)

LOWER EXPLOSIVE LIMIT: 1.0 %
UPPER EXPLOSIVE LIMIT: 7.0 %

AUTOIGNITION TEMPERATURE: N.D.

OSHA FLAMMABILITY CLASSIFICATION: FLAMMABLE LIQUID - CLASS IC

EXTINGUISHING MEDIA: CO2 DRY CHEMICAL FOAM WATER FOG

UNUSUAL FIRE AND EXPLOSION HAZARDS: Flammable liquid and vapor. Keep containers tightly closed. Isolate from heat, electrical equipment,

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SECTION 5 - FIRE FIGHTING MEASURES

sparks, open flame, and other sources of ignition. Closed containers may rupture when exposed to extreme heat. Use water spray to keep fire exposed containers cool.

SPECIAL FIREFIGHTING PROCEDURES: Wear full firefighting protective clothing, including self-contained breathing apparatus (SCBA). Water spray may be ineffective. If water is used, fog nozzles are preferable. During a fire, irritating and/or toxic gases and particulate may be generated by thermal decomposition or combustion.

SECTION 6 - ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Keep non-essential personnel a safe distance away from the spill area. Remove all sources of ignition (flame, hot surfaces, and electrical, static or frictional sparks). Avoid breathing vapors. Use self-contained breathing equipment. Notify appropriate authorities if necessary. Contain and remove with inert absorbent material and non-sparking tools. Avoid contact. Before attempting cleanup, refer to hazard caution information in other sections of the MSDS form.

SECTION 7 - HANDLING AND STORAGE

HANDLING: Keep closure tight and container upright to prevent leakage. Ground and bond containers when transferring material. Avoid skin and eye contact. Wash thoroughly after handling. Avoid breathing of vapor or spray mists. Do not handle until all safety precautions have been read and understood. Empty containers should not be re-used. Avoid breathing sanding dust from this product. Use with adequate ventilation. Because empty containers may retain product residue and flammable vapors, keep away from heat, sparks and flame; do not cut, puncture or weld on or near the empty container. This product contains inorganic lead; potential lead exposure exists when applying this product or sanding the dried film. Use of this product should comply with the OSHA Lead Standard (29 CFR 1910.1025). Do not smoke where this product is used or stored.

STORAGE: Do not store or use near heat, sparks, or open flame. Refer to OSHA 29CFR Part 1910.106 "Flammable and Combustible Liquids" for specific storage requirements. Store only in well-ventilated areas. Do not puncture, drag, or slide container. Keep container closed when not in use.

SECTION 8 - EXPOSURE CONTROLS/PERSONAL PROTECTION

ENGINEERING CONTROLS: Sufficient ventilation in pattern and volume should be provided in order to maintain air contaminant levels below recommended

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SECTION 8 - EXPOSURE CONTROLS/PERSONAL PROTECTION
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exposure limits. Caution: Solvent vapors are heavier than air and collect in lower levels of the work area. Sufficient ventilation (using explosion-proof equipment) should be provided to prevent flammable vapor/air mixtures from accumulating.

RESPIRATORY PROTECTION: Use a NIOSH/MSHA approved chemical/mechanical filter respirator designed to remove a combination of particulates and organic vapor if occupational limits are exceeded. For emergency situations, confined space use, or other conditions where exposure limits may be greatly exceeded, use an approved air-supplied respirator. Observe OSHA regulations (29CFR 1910.134) for respirator use.

SKIN PROTECTION: Use neoprene, nitrile, or rubber gloves to prevent skin contact.

EYE PROTECTION: Use safety eyewear including safety glasses with side shields and chemical goggles where splashing may occur.

OTHER PROTECTIVE EQUIPMENT: Use disposable or impervious clothing if work clothing contamination is likely. Remove and wash contaminated clothing before reuse.

HYGIENIC PRACTICES: Wash hands before eating, smoking, or using toilet facility. Do not smoke in any chemical handling or storage area. Food or beverages should not be consumed anywhere this product is handled or stored. Wash thoroughly after handling.

SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES

BOILING RANGE	: 212 - 282 F	VAPOR DENSITY	: Is heavier than air
APPEARANCE	: Black	ODOR THRESHOLD	: N.D.
PHYSICAL STATE	: Liquid	EVAPORATION RATE	: Is slower than Ether
ODOR	: Solvent	DENSITY, LB/GAL	: 8.17
SOLUBILITY IN H2O	: Insoluble	SPECIFIC GRAVITY	: 0.98
FREEZE POINT	: N.D.	pH	: N.A.
VOLATILE BY WEIGHT	: 74.4 %	VOLATILE BY VOL	: 85.8 %
VAPOR PRESSURE	: N.D.		
COEFFICIENT OF WATER/OIL DISTRIBUTION: N.D.			

(See Section 16 for abbreviation legend)

SECTION 10 - STABILITY AND REACTIVITY
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CONDITIONS TO AVOID: High temperatures. Sources of ignition.

INCOMPATIBILITY: Strong oxidizers, acids, bases, water.

HAZARDOUS DECOMPOSITION PRODUCTS: Carbon dioxide, carbon monoxide, chlorine, hydrogen chloride. Phosgene. Lead fume.

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SECTION 10 - STABILITY AND REACTIVITY

HAZARDOUS POLYMERIZATION: Will not occur under normal conditions.

STABILITY: This product is stable under normal storage conditions.

SECTION 11 - TOXICOLOGICAL PROPERTIES

No product toxicological information is available.

SECTION 12 - ECOLOGICAL INFORMATION

ECOLOGICAL INFORMATION: No Information.

SECTION 13 - DISPOSAL CONSIDERATIONS

DISPOSAL METHOD: Disposal should be done in accordance with Federal Part 261), state and local environmental control regulations. If wa determined to be hazardous, use licensed hazardous waste transporter disposal facility.

SECTION 14 - TRANSPORTATION INFORMATION

DOT PROPER SHIPPING NAME: ADHESIVE

DOT HAZARD CLASS: 3

EMERGENCY RESPONSE GUIDE NUMBE

DOT UN/NA NUMBER: UN 1133

PACKING GROUP

SECTION 15 - REGULATORY INFORMATION

U.S. FEDERAL REGULATIONS: AS FOLLOWS -

OSHA: Hazardous by definition of Hazard Communication Standard (29 C 1910.1200)

SARA SECTION 313:

This product contains the following substances subject to the repor requirements of Section 313 of Title III of the Superfund Amendments Reauthorization Act of 1986 and 40 CFR Part 372:

----- CHEMICAL NAME -----	CAS NUMBER	WT % IS LES
Xylene	1330-20-7	

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SECTION 15 - REGULATORY INFORMATION

----- CHEMICAL NAME -----	CAS NUMBER	WT % IS LESS THAN
Ethyl benzene	100-41-4	15%
Inorganic lead salt	Proprietary	10%

TOXIC SUBSTANCES CONTROL ACT:**INVENTORY STATUS**

The chemical substances in this product are on the TSCA Section 8 Inventory.

INTERNATIONAL REGULATIONS: AS FOLLOWS -

CANADIAN WHMIS: This MSDS has been prepared in compliance with Controlled Product Regulations except for use of the 16 headings.

CANADIAN WHMIS CLASS: No information available.

SECTION 16 - OTHER INFORMATION

HMIS RATINGS - HEALTH: 2* **FLAMMABILITY:** 1 **REACTIVITY:** 0

* - Indicates a chronic hazard; see Section 3

REASON FOR REVISION: Update of Section 9

VOLATILE ORGANIC COMPOUNDS (VOCS): 6.15 lbs/gal, 737 grams/ltr

LEGEND: N.A. - Not Applicable, N.E. - Not Established,
N.D. - Not Determined

The information contained herein is, to the best of our knowledge and belief, accurate. However, since the conditions of handling and use are beyond our control, we make no guarantee of results, and assume no liability for damages incurred by use of this material. It is the responsibility of the user to comply with all applicable federal, state and local laws and regulations.